



IB SKYLIGHT GLAZE is a high quality, 100% acrylic UV resistant coating intended for glazing fiberglass roof panels and translucent skylights.

PACKAGING

5 gallon Pail, 55 Gallon Drum

FEATURES AND BENEFITS

- Plasticizer free
- 100% acrylic UV resistant technology
- Rapid drying formulation
- Excellent resistance to dirt retention, chalking and weathering
- Low VOC
- Color is clear

PRODUCT USE

IB Skylight Glaze is a clear protective glaze coat for the restoration of weathered skylights and fiberglass roof panels.

ORDERING INFORMATION

IB Skylight Glaze

Item Code	Description	Size	Class
9-SKYG	IB Skylight Glaze Clear	5-gal	55
9-SKYG	IB Skylight Glaze Clear	55-gal	55

COVERAGE RATE (APPROXIMATE)

Approximate coverage rate is 0.5 gallon per 100 square feet (8 wet mils) per pass depending on substrate type and roughness. Do not apply too heavy or allow to pool as this may cause streaks.

Yield (0.5 gal/100 sq. ft.) = 8 wet mils/2.4 dry mils.

See recommendations for specific applications. Yields will vary depending upon system selected and the smoothness and absorbency of substrate.

TEMPERATURE PRECAUTIONS

Do not apply this product below 40°F (4.4°C) or in weather conditions where the temperature will drop below 40°F (4.4°C) during the curing cycle. Upper temperature restriction (both air and substrate) for application of IB Coating products is 120°F (49°C). If the substrate temperature exceeds 120°F (49°C), IB Coating products should be applied during cooler periods of the day. No coating should be applied unless surface temperature is 40°F minimum and 120°F maximum.

RELATIVE HUMIDITY PRECAUTIONS

Acrylic products are moisture sensitive. Do not apply this product when it is raining or if the threat of rain exists. Do not apply when the dew point is less than 5°F below the ambient temperature. Do not apply in conditions when the relative humidity exceeds 90%.

Physical Properties

Property	Test Method	Typical Value
% Solids by Volume	D2697	30% ± 1%
Viscosity	-	300 ± 100 cps
Weight per Gallon	-	10.7 lbs./gal
VOC Content	EPA M24	50 g/L
Dry Time @ 75°F (25°C)		2-3 hours @ 50% humidity
Recoat Window		4-6 hours to recoat
Cure Time		7 days
Shelf Life: (unopened container stored at temperatures between 60°F and 95°F.		12 months from date of manufacture.

STORAGE

Always store in cool and dry location. For best results, keep product stored above 50°F (10°C) or below 90°F (32°C). Do not store in direct sunlight or in temperatures. Keep from freezing. Allow material to set at room temperature for 24 hours prior to use.

APPLICATION GUIDELINES

Application Equipment

Brush, roller, or airless type sprayer. If sprayed the material should be at least 50°F.

Mixing

No thinning or reduction is necessary. Do not dilute.

Surface Preparation

The substrate must be free of areas of ponding water, ice, snow, rain or dew, dirt, dust, grease, oil, foreign contaminants or other debris that would inhibit adhesion of coating. If such conditions exist, the surfaces should be properly prepared and cleaned using the specified IB cleaning solution in order to receive the new coating system.

Mildew must be removed by power washing and scrubbing with a bleach solution of 1 part bleach and 2 parts water. Repeat if necessary. Rinse thoroughly and allow to dry.

Most substrates require a compatible primer to be applied prior to the application of the coating. Contact IBRS Technical Department at 800-426-1626 for recommendations regarding specific applications.

Application

Skylight: To properly prepared substrate apply a thin coat of IB Skylight Glaze at the rate of a 0.5 gallon (1.89 L) per 100 square feet per pass. Multiple applications of thin coats may be applied to achieve desired results and can ensure proper drying before inclement weather.

Limitations

- Refer to Substrate Preparation guidelines for proper preparation, cleaning and primer roof with any applicable bond enhancing primer before commencing with application of IB Acrylic Coatings.
- This product cures by water evaporation only. Do not attempt to apply product when weather conditions are not conducive to drying. Refer to temperature and relative humidity precautions.
- Application of materials with power spray equipment will require some masking and erection of wind screens to prevent over spray occurrences and damage to surrounding structures, surfaces, vehicles, property or persons.

Clean Up

Clean up spills and spatters immediately with water. Flush all hoses, equipment, and tools with water followed by propylene glycol to prevent unit from rusting.

Diposal

Empty containers must be disposed of in an approved landfill in accordance with local, state, and federal regulations.

Caution

Avoid prolonged and repeated contact with skin. Do not take internally. Avoid eye contact as this material has adhesive properties. Refer to product Safety Data Sheet (SDS) for additional information pertaining to this product and prior to use or handling.

Disclaimer

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